1	Antioxidant and antimicrobial properties of wine by-products and their potential uses in the
2	food industry

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17 ABSTRACT

Wine pomace (WP) is one of the agricultural by-products that has received most attention from food 18 scientists due to the wide range of interesting compounds that remain after the winemaking process. 19 20 Different powdered products rich in phenolic compounds, with interesting antioxidant and antimicrobial activities were obtained from WP by applying processes that are both environmentally 21 friendly and economically affordable for the food industry. The products obtained showed high global 22 23 antioxidant activities (ABTS assay), successfully delayed the onset of lipid oxidation in the Rancimat test, and showed different antimicrobial properties. Products derived from seed-free WP showed 24 25 bactericidal effects against total aerobic mesophilic bacteria (TAMB) and lactic acid bacteria (LAB) and inhibited Enterobacteriaceae growth completely. The product derived from whole WP presented 26 bacteriostatic activity against the three microorganism groups tested, whereas the product obtained 27 28 from grape seed promoted TAMB and LAB growth but delayed *Enterobacteriaceae* proliferation.

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30 KEYWORDS: wine by-products; antioxidant capacity; Rancimat; antimicrobial activity; spoilage
 31 population.

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33 INTRODUCTION

The food industry needs to extend the shelf-life of its products in order to reduce the amount of food 34 that is wasted. The use of antioxidants and antimicrobials is therefore required in order to produce 35 microbiologically safe foods while maintaining adequate sensory properties. Synthetic additives have 36 traditionally been used due to their low price and high effectiveness ¹. However, consumer awareness 37 concerning the potential risks of long-term intake of synthetic additives is increasing². This fact has 38 39 led the food industry to search for natural products that possess antioxidant and antimicrobial activity and can be used to replace synthetic additives in food formulations. Plant extracts and by-products 40 41 from different industries have emerged as potential replacements for synthetic additives since they may exert similar effects and are preferred by consumers due to their natural nature. The preservative 42 effects of such extracts have been attributed to their elevated content in bioactive compounds, 43 including polyphenols, which are well-known antioxidants and antimicrobials (Cowan³ and Brewer⁴, 44 amongst others). 45

The use or reuse of by-products, especially those from plant-based materials, presents several advantages such as the low cost of these by-products, reduced storage and elimination costs, their environmentally friendly nature, and revalorization of both the process and its by-products ⁵. Wine pomace (WP) has been one of the most widely studied plant-based by-products for many years and many applications have been proposed for its revalorization, as recently reviewed by Yu et al. ⁶.

The solids remaining after the fermentation of red grapes, racking-off the wine, and subsequent pressure is usually known as WP, which mainly comprises solid grape parts (skin, rest of pulp and seeds) along with small pieces of stalk. WP also contents residual yeasts and bacteria which were the main agents to carry out alcoholic and malo-lactic fermentations. WP revalorization is usually approached by producing extracts rich in antioxidants, which can be incorporated into different food matrixes and also used in the cosmetics and pharmaceutical industries due to their antioxidant properties ⁷ and antimicrobial effects ⁸. Although the use of these extracts is usually claimed to be a "green" alternative for the food industry, extracts are often obtained using organic solvents, thus meaning that this "green" status is questionable and could lead to their use in food formulations being refused ⁹. Furthermore, extraction steps could considerably increase production costs and complicate broader applications in the food industry.

In addition to such extracts, other authors have proposed the use of wine by-products without any prior extraction of the phenolic compounds, an approach that presents clear economic and environmental advantages ⁵. The most widespread use of these products in the food industry is to increase the fiber and the global antioxidant capacity of the product they are added to ⁶. However, few studies have investigated the ability of such products to improve the stability of foodstuffs, and there is a lack of information regarding the effect of these products on the spoilage population of food systems.

In light of the above, the main aim of this work was to evaluate the ability of products obtained directly from wine by-products (specifically WP) to extend the shelf-life of foodstuffs by preventing oxidative degradation and controlling the growth of spoiler microorganisms.

71 MATERIALS AND METHODS

72 Material

Wine pomaces from red winemaking were kindly supplied by seven different wineries located in the
Burgos region. Wine pomaces from all wineries were well mixed and dehydrated to achieve a final
water content of less than 10%.

Three products were obtained from the dry material: one from the global or whole wine pomace,
termed "whole wine pomace product" (WWPP), another from the seed-free WP, termed "Skins wine

pomace product" (SkWPP), and the third from the isolated seeds, termed "Seeds wine pomace product" (SdWPP). The dried materials were milled and sieved, and powdered products with particle sizes of less than 0.250 (SkWPP and WWPP) and 0.355 mm (SdWPP) were used to carry out this study. Ultraviolet (UV-C, 254 nm) and thermal (90 °C) treatments were applied to inactivate the microbial flora present in the products obtained. Different heat and UV treatment times (15, 30, 60, 90 and 120 minutes) were tested in order to reach the optimum microbial inactivation.

84 Analytical Methodologies

85 Main composition analysis

86 The moisture content was evaluated by the difference in the sample weight before and after drying at 105°C to constant weight. The fat content was determined after Soxhlet extraction using petroleum 87 ether (Lab-Scan, Gliwice, Poland) as extraction solvent in a Buchi B-811 extraction system (Buchi, 88 Switzerland). The protein content was determined using the Kjeldahl method, which measures the total 89 90 nitrogen content after digestion with boiling sulfuric acid. A conversion factor of 6.25 was used to 91 convert nitrogen into protein values. The total dietary fiber content was evaluated using the kit provided by Sigma (St Lois, USA) according to the manufacturer's instructions based on AOAC 92 93 method 985.29. Total SO₂ was determined using the enzymatic kit developed by R-Biopharm AG (Darmstadt, Germany) according to the manufacturer's instructions. 94

95 *Mineral content*

The ash content was determined by incineration of the samples at 525°C in a furnace (P-selecta, Barcelona, Spain). Sodium and potassium contents were determined according to the dry ashing method proposed by AOAC ¹⁰ using flame photometry (Flame Photometer 410, Corning, UK), whereas the calcium content was measured in the same acid solution using a polarized Zeeman atomic absorption spectrophotometer Z-8200 (Hitachi; Japan). Phosphorus determinations were conducted by
 reaction of the acid solution with vanadate-molybdate reagent (Panreac, Barcelona, Spain)¹¹.

102 *Main phenolic families*

Previously rehydrated powders were extracted in methanol/HCl (97:3) for 24 hours. The resulting 103 extract was centrifuged and filtered. The content of four phenolic groups was determined: total 104 polyphenol content (TPC) was determined by reaction with Folin-Ciocalteu reagent (Merck, 105 Darmstadt, Germany) and expressed as mg/g of gallic acid ¹²; total catechin content (TCC) was 106 determined by treatment with vanillin reagent (Sigma) and expressed as mg/g of D-catechin¹³; total 107 anthocyanin content (TAC) was quantified by measuring the difference in the absorbance (525 nm) of 108 the sample diluted in 1 N HCl and in phosphate citrate buffer (pH 3.5)¹⁴ and the results expressed as 109 mg of malvidin-3-glucoside/g; and total proanthocyanidin content (TPAC) was measured after acid 110 hydrolysis at 95°C for 40 minutes and expressed as mg of procyanidin $B1/g^{15}$. 111

112 Antioxidant capacity

113 *ABTS*⁺ *method:* The radical scavenger activities of the powdered products were studied by measuring 114 the decrease in the absorbance at 734 nm after incubation of methanolic extracts with a solution of 115 ABTS (2,2'-azinobis-3-ethylbenzothiazoline-6-sulfonic acid). The ABTS radical solution was prepared 116 by mixing ABTS and $K_2O_8S_2$ in water (1:1) ¹⁶.

Fat oxidation inhibition capacity: The ability of the extracts to protect fats against oxidation was evaluated using the rancimat test, which was performed using a Rancimat 743 Instrument (Metrohm, Switzerland). The air flow-rate and temperature were set at 20 L/h and 110°C respectively. The tests were conducted in triplicate on commercial olive oil and melted pork lard. Controls and fats with 2% (w/w) of the different wine pomace products (WPPs) under study were conducted. The Rancimat test evaluates the conductivity caused by the short-chain fatty acids produced during lipid oxidation.

Although this test has been criticized due to the use of high temperatures, which may affect the mechanism of lipid oxidation ¹⁷, it remains a valuable tool for predicting the protection exerted by an antioxidant in real food systems. The results were expressed as protection factor, which was calculated by dividing the induction period of the WPPs with that for controls (fat without WPPs).

127 Microbial analysis

Samples were weighed in a Stomacher bag, decimally diluted with Ringer solution (Oxoid, Basingstoke, Hampshire, UK) under sterile conditions and homogenized in a laboratory blender (Stomacher 400, Colworth, London, UK). Total aerobic mesophilic bacteria (TAMB) and total yeasts and moulds were evaluated on plate count agar (PCA) (Merck) and Sabouraud agar with chloramphenicol (Pronadisa, Madrid, Spain) respectively. PCA plates were incubated at 30°C for 72 hours and Sabouraud plates at 25°C for 7 days.

134 Antimicrobial potential of products

The antimicrobial capacity was measured using meat homogenates, which were prepared by 135 homogenizing commercially available beef in sterile water (1:3). A comparative study was carried out 136 using homogenates of control meat (additive-free), meat with 2% of each WPP, and meat with 300 137 ppm of SO₂. Homogenates were incubated while stirring for 32 hours in an incubator (New Brunswick 138 139 Scientific, Edison, U.S.A.) at 37°C. For each sample, decimal dilutions were prepared in Ringer solution and plated onto the appropriate culture medium. TAMB were determined using pour plates on 140 PCA after incubation at 30 °C for 72 h. Lactic acid bacteria (LAB) were enumerated using de Man 141 142 Rogosa Sharpe Agar (MRS) (Oxoid) after incubation at 25°C in an atmosphere of 5% CO₂ for 5 days. Those colonies that reacted positively to the catalase test were not counted. *Enterobacteriaceae* counts 143 were determined using a double layer of violet red bile glucose agar (Pronadisa) incubated at 37 °C for 144

145 24 hours. Antimicrobial experiments were repeated three different times with duplicate homogenates146 each time.

147 **Statistical analysis**

Statistical analysis was performed using StatGraphics
 © Centurion XVI. Fisher's least significant

 difference (LSD) test was performed in order to identify significant differences.

150 **RESULTS AND DISCUSSION**

WP presents a sufficiently high water content to promote both microbial growth and enzyme-related 151 degradation, therefore a dehydration process was required in order to obtain a raw material that 152 remains stable until final transformation into the desired powder products. Thermal drying was chosen 153 over freeze-drying for the following reasons. Previous studies have suggested that, in contrast to 154 freeze-drying, oven drying does not affect total extractable polyphenols and condensed tannins as long 155 as the temperature does not exceed 60°C¹⁸. Tseng & Zhao¹⁹ reported that freeze-dried products had 156 the lowest stability during storage, probably due to their higher porosity and higher exposure to 157 oxygen. Furthermore, the costs of freeze-drying, which is estimated to be 4-8 times more expensive 158 than thermal drying ²⁰, was also considered. WP was dehydrated to a water content of less than 10%. 159

Particle size determines the use and application of different ingredients in food manufacture ²¹. The 160 handling safety of the ingredient, palatability of the resulting foodstuff, and the release of active 161 162 compounds are some of the factors involved in this aspect. Furthermore, stability of products and 163 manufacturing costs need to be considered. The likelihood of oxidative reactions and microbiological contamination increases with the reduction of particle size. Besides, the manufacturing costs also 164 165 increase, due to longer manufacturing times and higher energy levels required to obtain smaller particle size. To balance the advantages and drawbacks of a very small particle size, SkWPP and 166 WWPP were milled and sieved through a mesh with a size of 0.250 mm, whereas SdWPP was milled 167

168 and sieved through a mesh with a size of 0.355 mm. The reason for choosing a higher particle size in SdWPP was the low yield obtained using a size of 0.250 mm. This could be explained by the caking 169 170 and sticking of the seeds powder as a consequence of the high fat content of grape seeds. These phenomena are commonly found for dairy-based powders with high lipid contents. Surface fat may 171 melt during the grinding process due to the temperature increase, which leads to the formation of fatty 172 bridges between particles. When the temperature drops the fat solidifies, forming bridges between 173 particles and resulting in a lumpy product ^{22, 23}. Furthermore, the tough structure of grape seed 174 endosperm²⁴ could also contribute to the low yield obtained. 175

176 Characterization of the products obtained

177 The three products obtained showed significant differences in terms of composition (Table 1). Dietary fiber was the main component in all three products, with the highest content being found for SdWPP 178 (±59%) (Table 1), probably due to the presence of lignin in the seeds. These results agree with those of 179 Saura-Calixto et al.²⁵ and Tseng & Zhao¹⁹, who indicated that WP mainly contains insoluble fiber 180 and, more specifically, Klason lignin. WP fiber is associated with a high amount of antioxidants, thus 181 making it a valuable source of dietary antioxidant fiber ²⁶. Similar protein contents were found for 182 SkWPP and WWPP (±14% and 13% respectively), with the value for SdWPP (12%) being slightly 183 lower due to the higher fiber and lipid content. Protein values were comparable to those obtained by 184 other authors ^{26, 27}. Similar differences in the content of the various components of WP (mainly 185 between skins and seeds) have been described previously ^{19, 27, 28}. 186

SkWPP showed the highest ash content ($\pm 14\%$), with the values obtained being similar to those reported for Spanish grape pomaces by Saura-Calixto ²⁶, thus indicating a high mineral content in grape skins. Potassium was the predominant macroelement, especially in the products derived from raw material containing grape skins (± 43 mg/g), which correlates with the well-known high potassium 191 content usually found in grape skins. It is widely accepted that during grape ripening, potassium 192 accumulates in the skin and forms both soluble and insoluble salts with organic acids ²⁹. Seeds are 193 considered to be the strongest sinks for calcium and phosphorous in grape berry which explains the 194 higher content of these minerals observed in SdWPP in comparison to SkWPP ³⁰. The low sodium 195 levels detected also agree with the lack of accumulation of these mineral during grape ripening ³⁰.

196 The incorporation of sulfating agents is widespread in wineries due to the microbial and oxidative 197 stability provided by them. However, sulfites were not detected in any of the WP products obtained.

The phenolic composition of the products obtained (Table 2) agrees with the well-known fact that grape seeds are a richer source of polyphenols, especially catechins and proanthocyanidins, than grape skins and that only grape skins contain a relevant amount of anthocyanins $^{31, 32}$. It should be noted that the values obtained are lower than those reported in grapes 33 but are in agreement with the quantity of phenolic compounds transferred from grapes to wine during red winemaking 34 .

203 Control of the microbial load of the products obtained was considered both convenient and necessary in order to obtain the safe products required by the food industry. Despite their wide range of 204 applications, the microbiological contribution of WP-derived ingredients to foodstuffs has been 205 underestimated as it has been assumed that the drying process is sufficient to ensure the safety of the 206 powdered products ³⁵. However, other agricultural products with similar water contents and water 207 activities, such as herbs and spices, have been involved in different outbreaks of food poisoning caused 208 by the presence of pathogens ³⁶. Moreover, it is also important to consider that fungi are able to 209 produce mycotoxins even at low water activities ³⁷. 210

Our results showed that SkWPP had the highest microbial load, most likely due to the higher degree of manipulation and exposure to microbial contamination (Table 3). Although the microbial load observed is usually considered to be acceptable in spices ³⁸, microbial inactivation is recommended to
ensure the quality of the powdered products obtained.

Two inactivation methods were conducted: thermal treatment and UV treatment. Although thermal treatment is the most common means of inactivating microorganisms, the low thermal stability of phenolic compounds may limit its application in WP products. Ultraviolet radiation has been mainly applied in liquid foods, although its use has also been proposed in powdered products ³⁹. In addition, it has successfully been used in leafy vegetables and is a clean and relatively inexpensive alternative ⁴⁰, ⁴¹. As such, it may be a valuable option for WP products.

Preliminary studies were conducted in order to establish the most efficient conditions for thermal and 221 222 UV treatments. Firstly, the efficiencies of different UV-treatment times were tested. The differences between the microbial load of untreated and UV-treated WWPP and SdWPP were not significant 223 (Table 3). The highest effectiveness of UV treatment was observed for SkWPP. These differences in 224 effectiveness could be due to the difference in the particle size of each type of product ⁴². A 225 progressive reduction in microbial load of SkWPP was observed from 15 to 60 minutes of treatment, 226 while no significant reduction was observed during the second hour (from 60 to 120 minutes) of UV 227 treatment. Thus, after 60 minutes of UV treatment, SkWPP showed reductions of 1.16 and 1.26 log 228 CFU/g in the counts of TAMB and yeasts and moulds, respectively (Table 3). The thermal treatment 229 at 90 °C produced a progressive reduction in the microbial load of the three products under study. The 230 complete inactivation of the studied microbial flora was achieved after 90 minutes of treatment. 231

UV and thermally treated products showed similar main compositions to untreated ones, although some differences in phenolic composition were detected (Table 2). WWPP showed the highest decrease in TPC (16% in UV-treated and 6% in thermally treated), whereas the TPC of SkWPP was affected similarly by both treatments. In contrast, only UV treatment affected the TPC of SdWPP. The

cause of this higher decrease in UV-treated samples might be the photodimerization and isomerization 236 of phenolic compounds induced by UV radiation ⁴³. Furthermore, UV radiation may also promote the 237 formation of new linkages between hydroxycinnamic acids and lignin units ³⁹, thereby decreasing their 238 extractability. As far as thermal processing is concerned, previous studies found no significant 239 decrease after heating to 100°C for 250 min and even a significant increase at 150°C ⁴⁴. This fact can 240 be explained by the degradation of cell-wall polysaccharide structures, thus facilitating polyphenol 241 release and extractability from the matrix structure ⁴⁵. Similarly, Chamorro et al. ⁴⁶ found no significant 242 243 decrease in TP after thermal treatment at 100°C for 1 hour.

Catechin was one of the groups most affected by treatments (26% after UV treatment and 17% after 244 thermal treatment). Epimerization and autoxidation seem to be the most likely mechanism for catechin 245 degradation. The observed degradation agrees with the rates reported by Volf et al.⁴⁷. Thermal 246 247 treatment produced the highest degradation in TAC (27% in WWPP and SkWPP), which may be explained by the well-known thermal lability of anthocyanins ⁴⁸. Sólyom et al. ⁴⁴ reported degradation 248 rates of 75% in similar thermal treatments of non-dehydrated WP. Water availability plays a key role 249 in anthocyanin degradation and the low water activity of the studied products may explain the 250 relatively limited degradation of anthocyanins observed in this study ^{49, 50}. UV treatment did not 251 decrease the TAC of either WWPP or SkWPP. Thermal and UV treatments produced similar decreases 252 in the TPAC for all products studied (approximately 15%). Previous literature data in this regard are 253 contradictory. Significant reductions in TPAC levels were reported by Khanal et al. ⁵¹ for grape 254 pomace after thermal treatment at temperatures of 60°C or higher. These authors observed degradation 255 of the oligomeric procyanidins in WP upon increasing the temperature from 60°C to 125°C. In contrast, 256 Chamorro et al. ⁴⁶ found no significant reductions after heating grape pomace at 100°C for 60 minutes. 257 258 Overall, thermal treatment produced less intense reductions in TPC, TCC and TPAC than UV treatment, whereas it affected TAC more extensively. These reductions can be considered acceptable 259

since the WPPs obtained retain the vast majority of their phenols and their safety is markedly improved. Consequently, thermal treatment was selected as the best option and thermally stabilized products were used in the subsequent study of antioxidant and antimicrobial activities.

263 **Properties of interest for food industry applications**

In addition to use of the products obtained as a source of fiber, antioxidant, and possibly some minerals, such as potassium, WPPs exhibit other properties of interest to the food industry. In this regard, antioxidant and antimicrobial properties were considered to be of particular importance for application as natural food preservatives.

268 The ABTS method was used to evaluate the global antioxidant capacity of the products studied from amongst the large number of possibilities available due to its simplicity and the complete information 269 provided by it ¹⁶. All WP products showed interesting antioxidant capacities but with statistically 270 significant differences. SdWPP exhibited the highest antioxidant activity (141.99 \pm 2.09 μ mol/g), 271 272 followed by WWPP (103.29 \pm 0.23 μ mol/g) and SkWPP (75.65 \pm 1.98 μ mol/g). ABTS results were positively and strongly correlated with TPC, TCC and TPAC, as it is indicated by Pearson correlation 273 coefficient, which showed values of 0.9951, 0.9968 and 0.987, respectively. This fact agrees with the 274 attribution of antioxidant activity to the phenolic composition of WP. For example, Bonilla et al. ⁵² 275 reported that gallic acid exerted the highest protection amongst all the phenols extracted from crushed 276 grape pomace when added at the same concentration. Lafka et al. ⁵³ also concluded that catechins and 277 gallic acid contents are the main factors that determine the antioxidant activity of WPPs. 278

Considering the importance of preventing fat oxidation in the food industry, the ability of the products obtained to protect against fat oxidation was evaluated using the Rancimat method. Two fat systems with different oxidation sensitivities (olive oil and pork lard) were used. Olive oil mainly contains unsaturated fatty acids, which are more susceptible to oxidation than the saturated fatty acids found in pork lard. However, olive oil also contains polyphenols and tocopherols with antioxidant activity 54 , whereas metals with pro-oxidant activity can be found in pork lard 55 . Furthermore, both fats can be considered as good representatives of the different types of fat used in the food industry (plant and animal fats).

Olive oil and pork lard gave average induction times of 26.07 and 14.65 hours respectively. The three 287 products studied delayed the onset of lipid oxidation in both types of fats (Table 4). These results could 288 289 be correlated to the global antioxidant capacities of the products, most likely to the phenol content. The protection exerted by SdWPP was significantly lower than that exerted by SkWPP despite their higher 290 TPC, TCC and TPAC values. These findings are in agreement with the findings of Shaker ⁵⁶, who 291 reported a higher inhibition for grape skin extracts in comparison to grape seed extracts when added to 292 sunflower oils at the same polyphenol concentration. The data obtained appear to indicate a key role 293 for anthocyanins in the protection against lipid oxidation ⁵⁷. These same authors found that grape skin 294 anthocyanins present a higher protective capacity against lipid oxidation than catechin and α -295 tocopherol at the same concentration. Although anthocyanins are not soluble in fat, their protective 296 properties could be associated with their excellent ability to scavenge the free radicals formed during 297 fat oxidation. Wine anthocyanins showed a particularly intense hydroxyl radical scavenging capacity, 298 which was similar to their superoxide radical scavenging activity ⁵⁸. Furthermore, the possible lipid 299 oxidation of seed fat during the production and storage of SdWPP and WWPP should be also 300 considered, due to the fact that the presence of oxidized fatty acids may initiate oil and fat oxidation ⁵⁹, 301 302 counteracting the antioxidant effects of polyphenols.

Antimicrobial activities were studied in meat homogenates since meat is a good system for studying spoiler growth. The inhibitory effect of the WP products on the growth of potential spoilage microorganisms was studied and compared with the antimicrobial effect of sulfites (Figure 1), a standard and well-known antimicrobial food additive, as control. The antimicrobial activity of sulfites 307 appears to be related to their ability to induce changes in protein structures. Other antimicrobial 308 mechanisms of sulfites include blockage of transport, inhibition of glycolysis, nutrient destruction and 309 inhibition of microbial metabolism. ⁶⁰.

Firstly, it is worth noting that the incorporation of SdWPP did not affect the initial load of homogenates, whereas addition of SkWPP, WWWP and sulfites produced an immediate decrease in TAMB and LAB counts. This finding suggests that the WP products obtained were in optimal conditions for use as food additives. Significant protective effects were detected for all three products studied, with these effects being very similar for all three assays performed.

315 Meat homogenates incubated with sulfites exhibited a significant decrease in TAMB count, a complete 316 inactivation of LAB after 32 hours of incubation, and no Enterobacteriaceae growth. SkWPP produced similar inhibitions of TAMB and Enterobacteriaceae growth to those produced by sulfites. 317 The decrease in TAMB and LAB counts in the meat incubated with SkWPP suggests its bactericidal 318 319 capacity. The addition of WWPP delayed the onset of TAMB and LAB growth (by 15 and 22 hours respectively), thereby confirming its bacteriostatic activity against spoilage flora. Moreover, addition 320 of WWPP delayed Enterobacteriaceae growth and decreased the final counts in comparison with 321 controls. These results could be correlated with the phenolic compounds present in SkWPP and 322 323 WWPP. The effect of grape polyphenols on the growth of different meat spoiler microorganisms, such 324 as LAB, has been widely studied and appears to depend on the polyphenol concentration, medium, and species (or even strains) under study ⁶¹⁻⁶³. 325

The antimicrobial effects of plant materials containing phenolic compounds have been associated with different mechanisms of action 3 , such as the ability to inhibit cell wall synthesis, thereby producing cell membrane alterations and the consequent loss of crucial intracellular material; the ability to chelate essential metals such as iron; and the ability to bind polysaccharides and proteins, thereby producing

compounds that cannot be metabolized by microorganisms ⁶⁴. Furthermore, Friedman ⁶⁵ reported the 330 ability to bind vital components in the cell, such as enzymes and cell transport proteins. Previous 331 332 studies have shown an ability to increase the microbial stability of meat products but using grape pomace extracts. For instance, Sagdic et al.⁶⁶ observed the inhibitory effect of ethanolic grape pomace 333 extract on the spoiler growth of beef patties. The incorporation of high levels of grape pomace extracts 334 (10%) led to the complete inactivation of spoilage flora, whereas the addition of 1% grape pomace 335 extract delayed the onset of microbial growth. The microbial results obtained with WWPP were worse 336 than those obtained with SkWPP but better than those observed for SdWPP. The incorporation of 337 SdWPP promoted the growth of TAMB and LAB and reduced their lag phases. These results were 338 339 surprising in light of the higher phenolic content of this product. However, they are in agreement with the stimulatory role of grape seed extract on Lactobacillus acidophilus growth ⁶⁷ and with the 340 improved growth caused by gallic acid and catechin in *Lactobacillus hilgardii*⁶⁸. Alberto et al. ⁶⁹ have 341 suggested that polyphenols may improve sugar metabolism in LAB, thereby stimulating proliferation. 342 The results obtained are satisfactory and novel. 343

From a microbial stability and spoilage protection point of view the best product was SkWPP, although WWPP also showed good results. Moreover, the results obtained upon addition of SdWPP were also interesting, especially considering that the promoting effect on LAB could result in an increase in the production of certain bacteriocins with antimicrobial activity against pathogens ⁷⁰. In addition, it has been found that the bacteriocins produced by gallic acid and catechin adapted LAB are particularly potent inhibitors of the growth of some food-borne pathogens such as *Staphylococcus aureus* and *Salmonella enterica* ⁷¹.

In conclusion, wine pomace can be readily transformed into a series of products that meet the requirements of the food industry, namely cheap, environmentally friendly and natural, and with good antioxidant and antimicrobial abilities. Furthermore, these products can be used as a natural source of fiber, antioxidants and potassium. The bactericidal activity of SkWPP, which is similar to that for sulfites, suggests the possibility of using this product as a sulfite substitute, thereby reducing the allergenic risk. The ability of the products studied to inhibit fat oxidation also suggests potential applications in fatty food with a high tendency to rancidity, thereby extending their shelf life.

358 ABBREVIATIONS USED

ABTS: 2,2'-azinobis-3-ethylbenzothiazoline-6-sulfonic acid; LAB: Lactic acid bacteria; MRS: de
Man Rogosa Sharpe Agar; PCA: Plate count agar; SdWPP: Seed wine pomace product; SkWPP:
Skin wine pomace product; TAC: Total anthocyanins; TAMB: Total aerobic mesophilic bacteria;
TCC: Total catechin content; TPAC: Total proanthocyanidins; TPC: Total phenolic content; WP:
Wine pomace; WPPs: Wine pomace products; WWPP: Whole wine pomace product

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TABLES AND ARTWORK

Table 1. Proximate composition of skin wine pomace product (SkWWP), whole wine pomace

 products (WWPP) and seed wine pomace product (SdWPP).

Parameter	SkWPP	WWPP	SdWPP
Moisture (%)	6.78 ± 0.43 a	7.12 ± 0.25 a,b	$7.57\pm0.09~b$
Total dietary fibre (% DM)	48.6 ± 0.7 a	49.4 ± 0.9 a	$58.9\pm0.5~b$
Total lipid (% DM)	3.69 ± 0.07 a	$10.61 \pm 0.18 \text{ b}$	$16.99 \pm 0.18 \text{ c}$
Total protein (% DM)	14.35 ± 0.81 b	13.09 ± 1.51 a,b	12.04 ± 0.21 a
Ash (% DM)	14.37 ± 0.27 c	10.73 ± 0.13 b	2.94 ± 0.21 a
Mineral matter (mg/g DM)	1	<u> </u>	
Potassium	43.34 ± 2.53 c	38.20 ± 1.26 b	4.39 ± 0.13 a
Calcium	1.82 ± 0.11 a	$3.13 \pm 0.20 \text{ b}$	3.4 ± 0.27 b
Phosphorous	1.93 ± 0.11 a	2.57 ± 0.18 b	2.75 ± 0.24 b
Sodium	1.31 ± 0.11 c	0.98 ± 0.07 b	0.12 ± 0.02 a

Different letters (a,b,c) denotes significant differences (LSD test and P<0.05) between products.

Values are means \pm standard deviation of three replicate determinations.

Table	2.	Phenolic	composition	of	untreated,	UV-treated,	thermally	treated	wine	pomace
produc	ts ^a .									

	Untreated	UV-treated	Thermally treated							
Total polyphenol content (mg gallic acid/g)										
SkWPP	25.87±0.34 b	23.95±0.27 a	24.43±0.15 a							
WWPP	32.49±0.26 c	27.13±0.11 a	30.62±0.45 b							
SdWPP	42.72±0.79 b	38.59±0.67 a	41.66±0.34 b							
Total catechin conte	ent (mg D-catechin/g)									
SkWPP	10.52±0.17 c	7.78±0.25 a	8.78±0.22 b							
WWPP	18.86±0.49 c	14.16±0.36 a	16.93±0.33 b							
SdWPP	33.44±1.29 c	26.22±0.92 a	30.25±0.36 b							
Total anthocyanin content (mg of malvidin-3-glucoside/g)										
SkWPP	3.38±0.13 b	3.12±0.27 b	2.47±0.10 a							
WWPP	1.42±0.06 b	1.62±0.04 c	1.02±0.10 a							
SdWPP	0.18±0.02 b	0.09±0.05 a	0.09±0.02 a							
Total proanthocyanidin content (mg of procyanidin B1/g)										
SkWPP	43.45±0.79 c	35.92±1.63 a	39.62±1.03 b							
WWPP	56.87±6.23 b	46.90±1.63 a	51.37±1.60 a,b							
SdWPP	81.43±11.52 a	77.36±3.33 a	76.67±1.61 a							

Different letters (a,b,c) denotes significant differences (LSD test and P<0.05) among treatments. SkWPP = Skin wine pomace product, WWPP = Whole wine pomace product, SdWPP = Seed wine pomace product. ^a Values are means \pm standard deviation of three replicate determinations.

	Product	Untreated	UV-treated	Thermally
				treated
Total aerobic	SkWPP	4.65 ± 0.06	3.49 ± 0.17	nd
mesophilic	WWPP	4.00 ± 0.09	3.95 ± 0.06	nd
bacteria	SdWPP	3.27 ± 0.15	3.33 ± 0.08	nd
Yeasts and moulds	SkWPP	3.42 ± 0.09	2.16 ± 0.02	nd
	WWPP	1.75 ± 0.21	1.53 ± 0.09	nd
	SdWPP	1.60 ± 0.43	1.15 ± 0.21	nd

 Table 3. Microbial load of untreated, UV-treated and thermal-treated treated wine pomace

 products^a. Results are expressed as log CFU/g of each product.

nd: not detected

SkWPP = Skin wine pomace product, WWPP = Whole wine pomace product, SdWPP = Seed wine pomace product. ^aValues are means \pm standard deviation of three replicates.

Table	4.	Protection	factor	of	wine	pomace	products	in	olive	oil	and	pork	lard	measured	by
Rancim	nat	method ^a .													

	SkWWP	WWPP	SdWPP
Olive oil	$1.087 \pm 0.028 \text{ b}$	1.061 ± 0.026 a,b	1.024 ± 0.016 a
Pork lard	$1.145 \pm 0.028 \text{ b}$	1.086 ± 0.036 a,b	1.052 ± 0.010 a

Protection factor = induction time of fat with product under study / induction time of control fat. Different letters (a,b) denote significant differences (LSD test and P<0.05) among products. SkWPP = Skin wine pomace product, WWPP = Whole wine pomace product, SdWPP = Seed wine pomace product. ^a Values are means \pm standard deviation of three replicate determinations.

Figure 1. Effect of incorporation of sulfites, skin wine pomace product (SkWPP), whole wine pomace product (WWPP) and seed wine pomace product (SdWPP) on the total aerobic mesophilic bacteria, lactic acid bacteria and *Enterobacteriaceae* counts of beef homogenates incubated at 37°C.



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